DYE MANSION

DYEMANSION
TECHNOLOGY & PORTFOLIO

HOME OF A
COLORFUL
FUTURE.

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WE TURN 3D-PRINTED RAW PARTS INTO HIGH VALUE PRODUCTS

DyeMansion is the global leader in post-processing solutions for industrial polymer 3D-printing finishing systems that turn 3D-printed raw parts into high-value products. From perfect fit eyewear to personalized car interiors, our technology makes 3D-printed products become a part of our everyday life.

ABOUT DYEMANSION

Starting in 2015 with the first industrial coloring solution for powder bed fusion parts, we extended our portfolio with advanced part cleaning and surfacing solutions for a wider range of 3D-printing technologies in the field of plastics.

Today, our Print-to-Product workflow combines industry-leading hardware with the widest range of color options on the market. Our Industry 4.0 ready systems can be integrated seamlessly into your production. The ability to provide a flexible solution for both small batches and high volumes makes us a trusted partner for your future factories. Through close collaboration with our customers across all industries, our technology and expertise continuously grows with the market.

Reduced cost per part, unmatched quality, and high sustainability are core values that drive each and every innovation we develop. In addition to these principles, finding the right finish for every application is what drives us.

OUR VISION

ENABLING THE ERA OF DIGITAL MANUFACTURING - WHERE 3D-PRINTED PRODUCTS BECOME PART OF OUR EVERYDAY LIFE

We will live in a world with superior products which are tailored to the consumer needs and are manufactured and delivered in a sustainable way.

Developing cutting edge technology, partnering with the best companies in the world to set up the production lines of tomorrow.

COMPLETING THE AM VALUE CHAIN

DyeMansion delivers the finishing touch

Additive Manufacturing has the potential to challenge conventional manufacturing technologies & revolutionize the future.

DESIGN

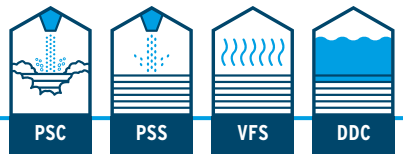
BUILD

That's where DyeMansion comes into place.

FINISH

DYE MANSION

THE MOST DIVERSE POST-PROCESSING PORTFOLIO



Focus on Powder Bed Fusion technologies

SLS

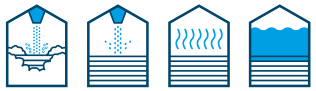
Compatible with:

EOS, PRODWAYS, FARSOON TECHNOLOGIES, 3D SYSTEMS

SAF, MJF & HSS

Compatible with:

stratasys, hp, voxeljet



On request

FDM / FFF

Compatible with:

stratasys, Ultimaker

SLA & DLP & CDLP / CLIP

Compatible with:

3D SYSTEMS, envisionTEC, formlabs, Carbon

WE ARE TECHNOLOGY AGNOSTIC & CAN WORK WITH MOST PRINTING TECHNOLOGIES AND MATERIALS!

THE DYEMANSION
PRINT-TO-PRODUCT WORKFLOW

A manufacturing ready end-to-end solution

Delivers high-quality parts

Automated, scalable & flexible

Certified solutions for various industries

Works geometry independent

Ensures a reproducible process

Works with various materials & industrial technologies

Reduces cost per part

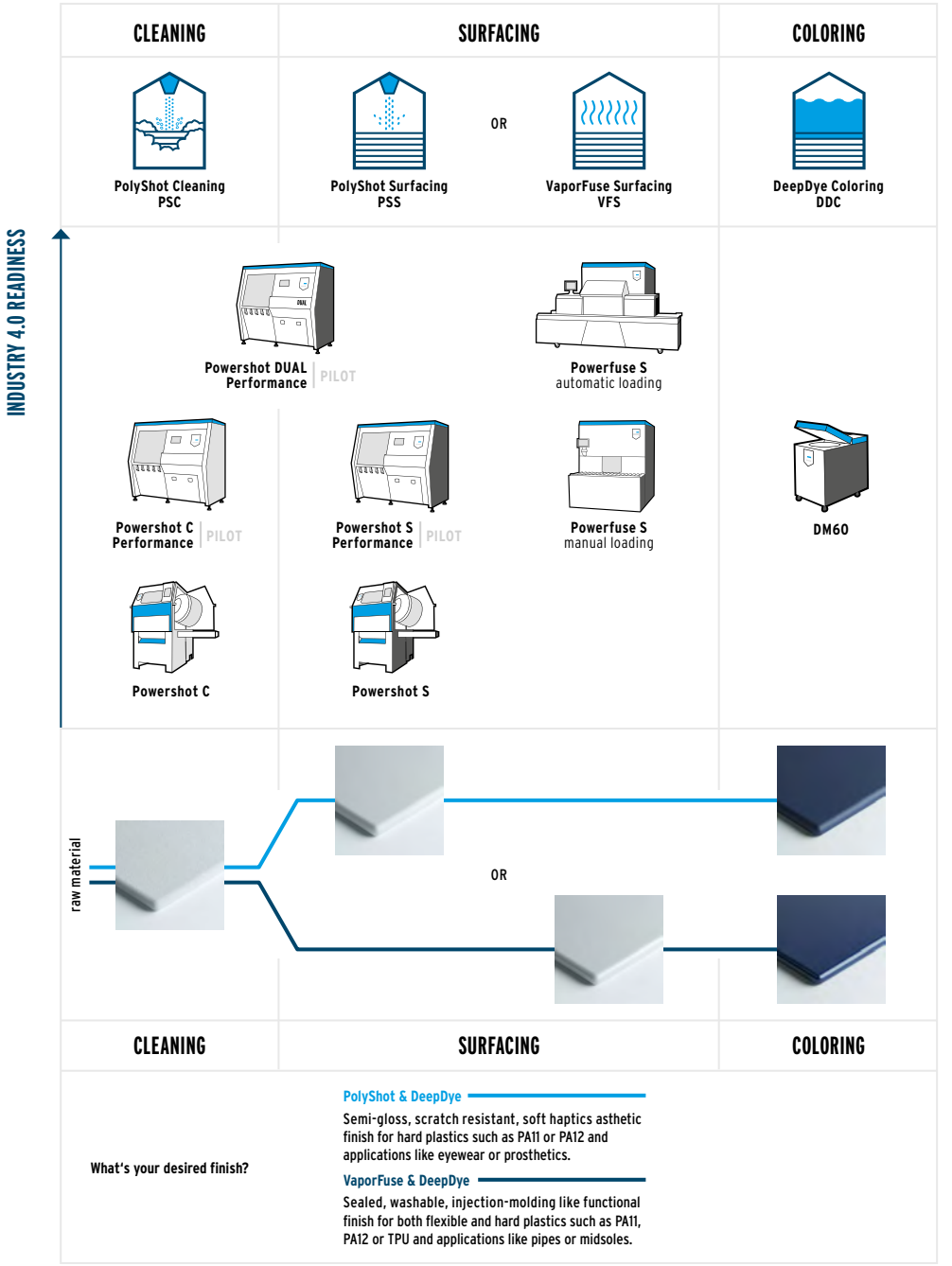
Is manufacturing ready

WE ARE READY 4.0 THE FUTURE!

Digital Shopfloor Integration

Remote Access

Monitoring & Analysis



DYEMANSION POWERSHOT C

The industry standard for easy and efficient part cleaning

PolyShot Cleaning (PSC)
Cleaning process with proprietary plastic media as well as industry standard glass blasting media.

Cycle time: 3-10 minutes

TECHNICAL DATA

PERFORMANCE	
Capacity per run	Mid sized build job (e.g. 3/4 of EOS P396 or full HP Jet Fusion 4200/5200)
DIMENSIONS (L x W x H)	
System	1700mm x 1310mm x 2030mm 66.9inch x 51.6inch x 79.9inch
WEIGHT	
System	490kg | 1080lb
POWER SUPPLY	1kW
COMPRESSED AIR CONSUMPTION	Minimum: 1,4m³/min at 2.2bar Maximum: 1,8m³/min at 5bar

Automated depowdering boosts your production capacity

With our proprietary PolyShot Cleaning (PSC) a mid-sized build job can be cleaned in only ten minutes or less. The time you need for part cleaning and the personnel in your production can be significantly reduced. This boosts your effectiveness and efficiency. By investing in automated part cleaning with the Powershot C, up to four manual blasting systems can be easily replaced. PolyShot Cleaning is compatible with all common powder-bed technologies and delivers residue-free parts for brilliant colors.

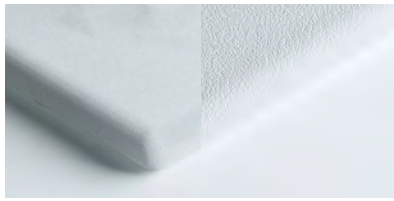
Gentle part treatment thanks to smart hardware features

The blasting cabinet of our Powershot C is equipped with a rotary basket and is manufactured from stainless steel. Different blasting nozzles and an ionization unit ensure reproducible results. Couple this with a basket with a soft and replaceable lining protecting the parts from damage during the process. Two simultaneously working blasting nozzles are positioned perpendicular to the rotating basket and the contained parts. The cyclone cleans the blasting media constantly. This configuration guarantees an efficient powder removal.

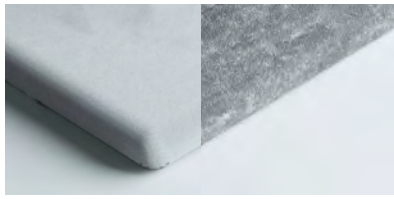
Advanced operator convenience with enhanced ergonomics and process control

Experience a new level of process control with a touchscreen and integrated control-panel. The Powershot C is being operated through a userfriendly interface and pre-installed programs can be started. Individual programs can be configured and saved easily, enabling a fast adaption to your application. With a user-centric design everything can be easily accessed and operated safely. Continuous monitoring allows an efficient and reproducible process.

BEFORE AFTER



White raw material



Grey raw material

"The Powershot C system allows us to reduce processing times in blasting by up to 80%. The surface finish it provides is also much more consistent than parts blasted by hand."

3T additive manufacturing

Frederick Wray,
Senior Product Engineer

① CLEANING ····· ② SURFACING ····· ③ COLORING

VISIT our website to learn more about the technical data and availability

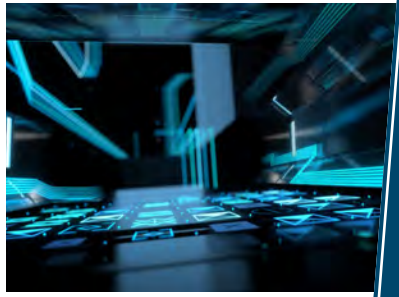
POWERSHOT PERFORMANCE SERIES

Next level blasting systems purpose-built for the factory of the future & high-volume production with Additive Manufacturing

Boost your production performance: maximum efficiency with the smallest workspace

Ready to shape the factory of the future – now

Setting the stage for automation in Additive Manufacturing



CAPACITY
Up to
1.5x
PART VOLUME
&
PROCESS TIME
Reduce up to
20%
TIME
EFFICIENCY
Increase up to
2x
EFFICIENCY

DYEMANSION POWERSHOT S

The leading blasting system for end-use parts with a superior finish

PolyShot Surfacing (PSS)

Cycle time: 5-15 minutes

TECHNICAL DATA

PERFORMANCE	
Capacity per run	Mid sized build job (e.g. 3/4 of EOS P396 or full HP Jet Fusion 4200/5200)
DIMENSIONS (L x W x H)	
System	1700mm x 1310mm x 2030mm 66.9inch x 51.6inch x 79.9inch
WEIGHT	
System	480kg | 1058lb
POWER SUPPLY	1kW
COMPRESSED AIR CONSUMPTION	Minimum: 1,8m³/min at 5bar Maximum: 2,5m³/min at 7bar

The most efficient surfacing technology to achieve end-use parts

Our proprietary PolyShot Surfacing (PSS) is non-abrasive and works perfectly for hard plastics like PA12 or PA11 across all geometries. Shooting beads accelerated with compressed air equalizes the peaks and lows of the surface, achieving a more homogenous part quality. With a cycle time of only 10 minutes and a capacity of a mid-sized build job per run, the Powershot S works very cost-effectively. Unlike timeconsuming abrasive methods like tumbling, PolyShot Surfacing increases your productivity and part quality significantly.

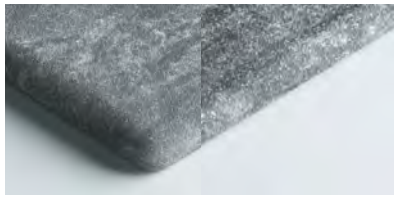
Semi-gloss surfaces with ideal properties: The foundation for superior coloring results

We believe PolyShot Surfacing to be the main basis for maximizing coloring results. The Powershot S delivers unique semi-gloss looks and pleasant haptics for almost every 3D-printed end-use product. Being heavily used since 2016 in various industries, it set totally new quality standards due to enabling the results of improved scratch resistance and homogenous finishes. This is particularly important for further processing steps, like our DeepDye Coloring.

Advanced operator convenience with enhanced ergonomics and process control

Experience a new level of process control with a touchscreen and integrated control-panel. The Powershot S is being operated through a userfriendly interface and pre-installed programs can be started. Individual programs can be configured and saved easily, enabling a fast adaption to your application. With a user-centric design everything can be easily accessed and operated safely. Continuous monitoring allows an efficient and reproducible process.

White raw material



Grey raw material

"With PolyShot Surfacing our earrings lose their roughness and get a unique, matt-glossy and high-quality look as well as the pleasant wearing comfort."

BOLTENSTERN

Marie Boltenstern,
CEO & Head of Design

DYEMANSION POWERFUSE S

The green & industrial vapor polishing system for sealed surfaces

Powerfuse S with automatic loading

VaporFuse Surfacing (VFS)

Cycle time: 90-180 minutes

TECHNICAL DATA

PERFORMANCE	
Process chamber volume	85l | 22.5gal
Basket dimension (L x W x H)	610mm x 340mm x 315mm (385mm) 24.0inch x 13.4inch x 12.4inch (15.1inch)
DIMENSIONS (L x W x H)	
System	1700mm x 1700mm x 2070mm 66.9inch x 66.9inch x 81.5inch
Automatic loading	960mm x 3466mm x 1300mm 37.8inch x 136.5inch x 51.2inch
Manual loading	705mm x 1700mm x 850mm 27.8inch x 66.9inch x 33.5inch
WEIGHT	
System	1600kg | 3527lb
Automatic loading	800kg | 1764lb
Manual loading	180kg | 397lb
POWER SUPPLY	Ca. 20kW
COMPRESSED AIR CONSUMPTION	approx. 70l | 78.5gal at 6bar | 87psi per run

Green technology fulfilling industrial health & safety standards

Our eco-friendly VaporFuse Eco Fluid solvent is non CMR and approved for the processing of plastics with food contact according to regulation (EU) 10/2011. The solvent is circulated continuously in a closed loop and automatically recovered by the system. This enables a sustainable contact-free process without chemical waste. Operating the Powerfuse S does not require protective clothing against chemical hazards.

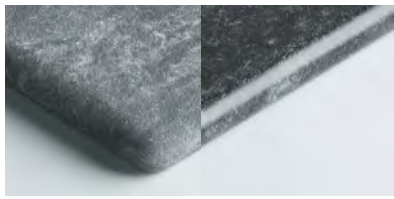
Improvements beyond aesthetics: sealed, strong & airtight parts

VaporFuse Surfacing (VFS) delivers sealed and washable parts with injection molding like surfaces. The surface roughness is reduced to a minimum. The entire process chamber is flooded with vapor while undergoing vacuum. This ensures a reproducible processing of complex geometries and internal surfaces. VFS works for all common plastics and particularly for flexible polymers such as TPU, for which mechanical techniques are not suitable.

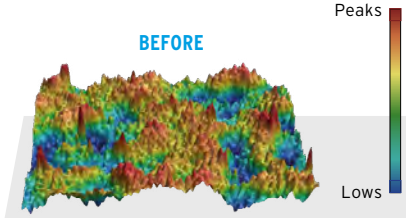
Ready for the factory of the future

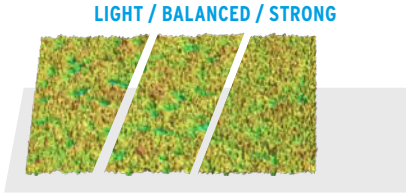
The Powerfuse S is Industry 4.0 ready. The system offers fully automatic loading, connectivity and batch tracking features. Validated and specially developed programs for all common materials are available and ready to use. In addition, all process parameters can be adapted individually for other materials. This ensures flexibility and a seamless integration with existing production processes such as the DyeMansion Print-to-Product workflow.

White raw material



Grey raw material





Surface roughness measurement with a 3D profilometer | EOS PA 2200

A TRULY GREEN SOLUTION

The Powerfuse S embodies the principle of economic sustainability

- ✓ Eco-friendly solvent approved for food packing by the EU & can be found in many cosmetic products
- ✓ VaporFuse Surfacing is compliant with FDA's food contact regulations which is unlocking new fields of real world food & beverage applications
- ✓ Solvent runs in closed loop
- ✓ Integrated recovery of the solvent ensures no waste

PFAS

NO PFAS
per- and polyfluorinated alkyl substances, also known as the Forever Chemicals

CMR

NON CMR
carcinogenic, mutagenic and reprotoxic

vPvM

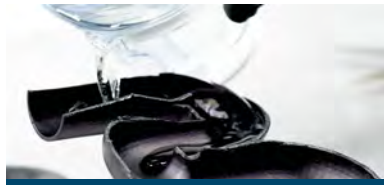
NOT VPVM
very persistent and very mobile

SELECTED FOR "GREEN DEAL" CALL BY EUROPEAN INNOVATION COUNCIL TO FULFILL EUROPEAN CLIMATE GOALS

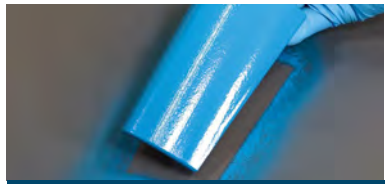
Making Europe climate-neutral by 2050 is the big aim of the European Union. We support this mission and are chosen for the "Green Deal" call with the Powerfuse S. Herefore we aim to roll-out our green vapor polishing technology globally, uniting economic sustainability and digital manufacturing.

VAPORFUSE SURFACING PUT TO THE TEST

VaporFuse Surfacing not only provides applications with an aesthetic appearance. It also significantly improves some part properties, which enables completely new applications:



✓ SEALED SURFACES – INSIDE & OUTSIDE

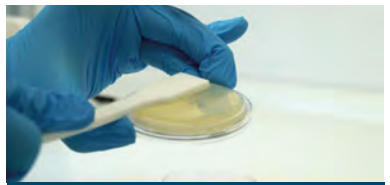


✓ MORE PRODUCTIVE SPRAY PAINTING

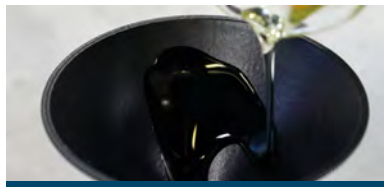
✓ IMPROVED AIRTIGHTNESS

✓ REDUCED FRICTION

✓ IMPROVED STABILITY



✓ BACTERIA INHIBITION



✓ WASHABLE SURFACES

WATCH our test series to learn more & get all the details.

DYEMANSION DM60

The leading coloring solution for industrial Additive Manufacturing

DeepDye Coloring (DDC)

Cycle time: 150 minutes

TECHNICAL DATA

PERFORMANCE	
Capacity per run	Mid sized build job (e.g. EOS P396 or HP Jet Fusion 4200/5200)
DIMENSIONS (L x W x H)	
System	950mm x 600mm x 945mm 37.4inch x 23.7inch x 37.0inch
WEIGHT	
System	330kg | 662lb
HEATING POWER	8.3kW or 6.9kW
COMPRESSED AIR CONSUMPTION	< 1,5 m^3 per run, dry and oil-free compressed air

Limitless color choices: From standardized data base to tailor-made recipes

Our innovative DeepDye Coloring (DDC) technology offers unlimited color choices. As a DM60 user you benefit from the largest color database. In addition to over 170 RAL and standardized colors, which are ready-to-use without additional development costs and waiting times, our color matching also offers the possibility of creating individual tones for you – from corporate colors to seasonal trend colors and individual skin tones. The fully automatic cleaning program of the DM60 allows a flexible use and a fast color change.

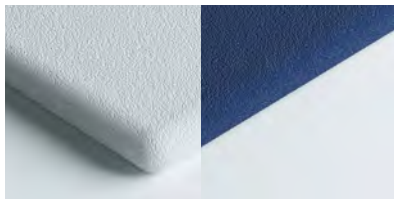
Exact color formulas for a reproducible and traceable process globally available

For a long time, dyeing 3D-printed plastics was a manual, uncontrollable process. We take care of this process and offer a global supply of exact color recipes down to the microgram. This enables an industrial process that could not be easier for the user and can be reproduced any time. The power lies in our color cartridges, which we manufacture depending on base material, finish and desired color. Based on the volume of your parts, we deliver cartridges in four different sizes. These are equipped with an RFID chip that transfers all process parameters QM ready to the DM60.

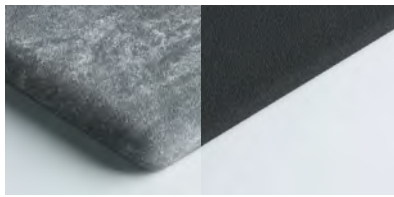
ISO certified colors for end-use applications across all industries

The demands for 3D-printed products are constantly increasing. Our ISO-certified colors make us a trusted technology partner for biocompatible eyewear or medical orthoses as well as for light- and heat-resistant automotive interiors. With our extended Colors^X line, we are responding to industry specific requirements and are always looking forward to new input for the further development of our DeepDye Coloring (DDC) technology.

BEFORE AFTER



White raw material



Grey raw material

"We knew that our products would only become marketable when it became possible to apply colors which appeal to our customers. With the DM60 coloring system and their color development, DyeMansion presented us with a real solution to that."

götti

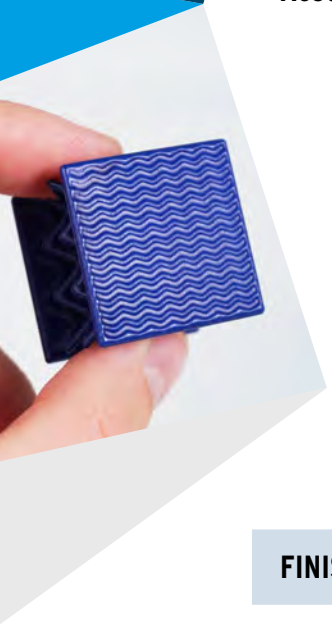
Sven Götti,
CEO

FIND YOUR FINISH

> See next page

FIND YOUR FINISH

Aesthetic overview

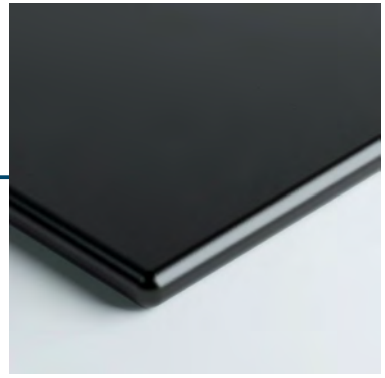


White base material

Grey base material

FINISH: POLYSHOT + DEEPDYE

FINISH: VAPORFUSE + DEEPDYE



DYEMANSION DM60 RESERVOIR

The DM60 add-on solution for high-volume black coloring

PERFORMANCE	
Capacity per run	Up to five DM Black dyeing cycles with one DM Black L-R cartridge
DIMENSIONS (L x W x H)	
System	385mm x 350mm x 1640mm 15.2inch x 13.7inch x 64.6inch
WEIGHT	
System	92kg | 202.8lb

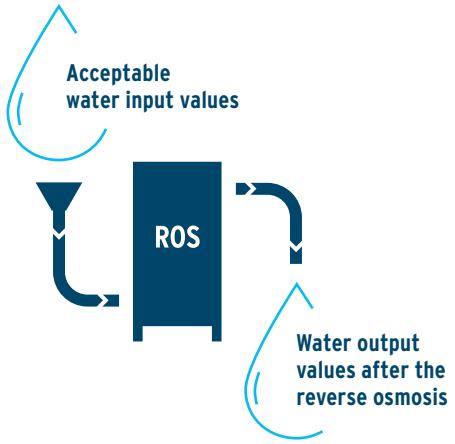
Reuse of process water

DYEMANSION ROS

For constant water quality & process stability

PERFORMANCE	
Capacity per run	Supplies up to two DM60 with demineralized water
Integrated storage tank	450l | 118.9gal
DIMENSIONS (L x W x H)	
System	1100mm x 700mm x 1767mm 43.3inch x 27.6inch x 69.9inch
WEIGHT	
System	270kg | 595lb
POWER SUPPLY	In operation: 0,95kW Standby: <5W

Water demineralization process with the DyeMansion ROS



OUR COLORS BRING PRODUCTS TO LIFE

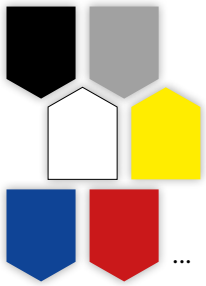
From standardized data base to tailor-made recipes

Discover the greatest color database for 3D-printed parts on the market. Using DyeMansion technology, you are able to color your parts reproducible in almost any color of choice and turn them into high-value, colorful products.

DyeMansion Standard Colors

WHITE RAW MATERIAL
Developed for EOS PA 2200

GREY RAW MATERIAL
Developed for HP 3D HR PA 12 & Stratasys High Yield PA 11



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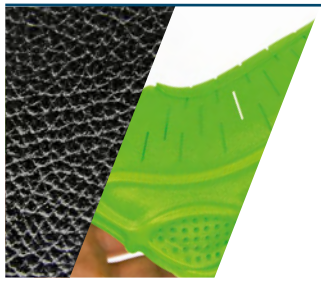
Color Systems

170 RAL colors are available, Pantone TPG and other systems on request.

...



Colors[X]

Our extended color lines are the answer to the specific needs of different industries.

AUTOMOTIVE[X] COLORS:
Improved light and heat resistance for car interior parts.

NEON[X] COLORS:
Vivid neon colors for stunning lifestyle applications.

...

Colors of Choice

Tailor-made corporate & custom colors with no limit, developed individually with our inhouse Color Matching.

...

Didn't find the right color? Try Color Matching!

See page 30

Visit our website for the full COLOR DATA BASE.

COLORS OF CHOICE
COLOR MATCHING

With our color matching you can design 3D-printed parts in your corporate color or any color of choice you like. From replicating the exact color of an injection molded part to the development of special color shades that match skin tones – there are no limitations.

What we need to know for a successful color matching:

1. What's your color wish?

2. How can you share a reference of your color?

3. What's your printing technology, material & surface treatment?

For more information, visit our WEBSITE.

Watch our VIDEO Color matching explained.

CERTIFIED SOLUTIONS FOR
HIGH-END MANUFACTURING

Our technologies & processes meet the requirements of the most diverse industries. From quality management to the certification of our colors and processes, we are committed to providing reliable solutions for high-end manufacturing.

Biocompatibility

Cytotoxicity
- ✓ according to ISO Guidelines 10993-1, ISO 10993-5 & ISO 10993-12

Skin Irritation
- ✓ according to ISO 10993-1, ISO/TC 194 WG 8 in reference to ISO 10993-10 & ISO 10993-12

Food Safety

- ✓ Parts treated with VaporFuse EcoFluid approved for food contact according to the current versions of Regulations (EU) No. 10/2011 (lastly amended by Regulation (EU) No 202/2014), Regulation (EG) No. 1935/2004 and §§ 30, 31 of the German Food and Consumer Good Act LFGB
- ✓ Vaporfuse Surfacing process with the VaporFuse VF47 Eco Fluid solvent can be used for contact with food under FDA's 21 C.F.R.

Scratch Resistance

- ✓ according to PV 3952 (2019-03)

Colors

COLOR FASTNESS
- ✓ Rubbing according ISO 105-X12
- ✓ Washing according ISO 105-C06
- ✓ Bleaching according ISO 105-N01
- ✓ Perspiration according ISO 105-E04

LIGHT & HEAT RESISTANCE
- ✓ according ISO 105-B06

Statements

- ✓ Animal Origin Free Statement (AOF)
- ✓ REACH Statement
- ✓ RoHS Statement (Restriction of Hazardous Substances)

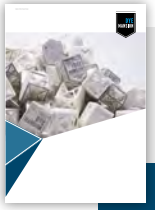
Quality Management

- ✓ Certified according to ISO 9001:2015

For more details and further information regarding material and technology please contact HELLO@DYEMANSION.COM.

GET MORE TECH INSIGHTS WITH OUR WHITEPAPERS

CLEANING



Automated depowdering
Gentle & efficient

DOWNLOAD HERE

SURFACING

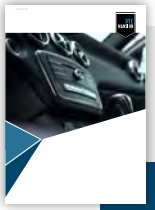
State-of-the-art surfacing
What current technologies can achive on powder bed fusion parts

DOWNLOAD HERE

COLORING

Manual pot dyeing vs. industrial deepdye coloring
for powder bed fusion parts

DOWNLOAD HERE



Automotive Colors^{X}
Meeting light & heat resistance standards for automotive interior parts

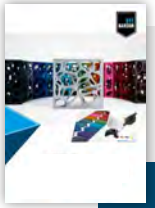
DOWNLOAD HERE

Dyeing of MJF parts
Printed on HP jet fusion 500 series 3D printers

DOWNLOAD HERE

Dyeing of SLS parts in RAL
Opportunities and limitations

DOWNLOAD HERE



Introducing
First ever vibrant colors for grey HP Multi Jet Fusion parts

DOWNLOAD HERE

Dyeing of SAF parts
Printed on Stratasys H350 Series 3D printers

DOWNLOAD HERE

ON-DEMAND FINISHING

For smaller orders and single pieces, we will step in for you and offer our finishing solutions as a service. If you need a larger volume of production, we will be happy to connect you with our production network of qualified service providers.

Send your parts

Choose your finish

Choose your color

Get your parts

For step by step instructions, read our GUIDELINES.

On-Demand Finishing available:

GER Munich

USA Austin, TX

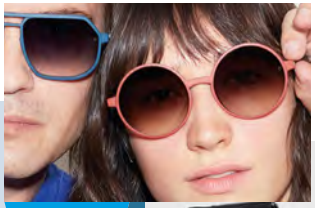
APPLICATION CONSULTING

Knowledge transfer to transform your business with Additive Manufacturing

Our technical consultants help you exploiting the full potential of AM with know-how and expertise across all industries.

Initial Services

- ✓ Print-to-Product consulting with every DM60
- ✓ Onsite or remote workflow consulting & best practice solutions
- ✓ Workflow specifications at our mansion or external events



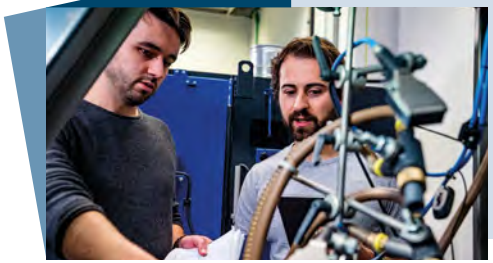
Application specific Services

- ✓ Specialized project support and development
- ✓ Material, printing and process support

TECHNICAL ENABLEMENT & SUPPORT

Minimal downtimes & maximum performance

To provide service excellence on all levels, we constantly develop our service offering. Our experienced service technicians support you globally and during the whole product lifetime. Onsite or remotely, we are always there for you.



Onsite Support

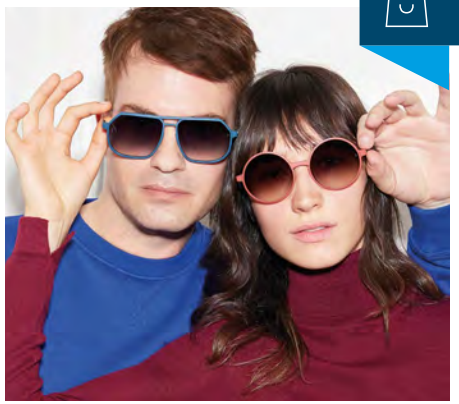
- ✓ Installation
- ✓ Technical enablement
- ✓ Troubleshooting
- ✓ Repair
- ✓ Maintenance
- ✓ Spare part management

Remote Support

- ✓ Installation
- ✓ Troubleshooting

AT HOME IN EVERY INDUSTRY

DyeMansion enables AM applications



CONSUMER GOODS & LIFESTYLE

"Our products only became marketable when it became possible to apply the colors that appealed to the consumers."

Sven Götti
CEO, Götti Switzerland

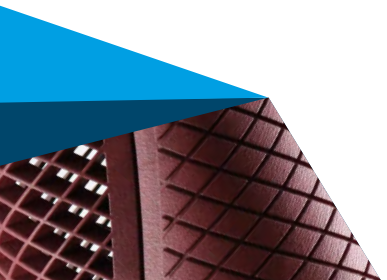
götti SWITZERLAND · UNDER ARMOUR · ...

PRODUCTION & INDUSTRY

"With the DyeMansion Print-to-Product workflow we can finally produce competitive applications in series. The reproducible and flexible process allows us to make changes to design and functions of our applications quickly."

Konstantin Brunnbauer
VP Production, ProGlove

PROGLOVE · JABIL · ...



HEALTHCARE & MEDICAL

"The Cytotoxicity and Skin Irritation certificates of the DyeMansion colors are helping us a lot to get our exomotion hand one CE-certified."

Dominik Hepp
CEO & Co-Founder, HKK Bionics

HKK Bionics · POHLIG · ...

MOBILITY, TRANSPORT & LOGISTICS

"With DyeMansion's expertise we were able to develop a specific and reproducible Daimler Buses color shape for interior parts."

Daniel Kluth
Category Buyer 3D-printing, Daimler Buses

DAIMLER · BMW · ...

SERVICE PROVIDERS & CONTRACT MANUFACTURERS

Overview page 38/39

PROTOTAL · materialise innovators you can count on · ...

DYEMANSION PARTNER PLATFORM

Our production partners help you to find the right finish for your applications.

United Kingdom

- PRINTINGPORTAL
- Inc Eng
- prototypeprojects
- 3DPRINTUK
- PARAGON Rapid Technologies
- DMC

Belgium

- materialise

Finland

- 3D FORM TECH

Denmark

- PROTOTAL | DAMVIG

Sweden

- addema
- PROTOTAL
- PROTOTAL | GTP

Germany

- hasenauer & hesser
- FKM
- FORMRISE 3D PRINTING
- blue production
- LAYER MANUFACTORY
- 3DBAVARIA

Poland

- materialise

Czech Republic

- SVOTT

Austria

- 1zu1 prototyping manufacturing tooling
- DISTech

Switzerland

- prodArtis
- EXAPARTS

Spain & Portugal

- MAUSA
- ci3d

Italy

- HSL

China

- Mophene3D

Singapore

- JABIL

Canada

- ADVANTAGE
- solaxis

USA

- JABIL
- 3D LOGICS
- stratasys
- JawsTec

South Africa

- akhani3D

FULL OVERVIEW

Use this QR code to get more information and an overview of all our production partners.

DYEMANSION PARTNER PLATFORM

Our Sales Partners help you expand your current offer with high-end post-processing equipment.

FULL OVERVIEW

Use this QR code to get more information and an overview of all our sales partners.

Switzerland
SG solution

United Kingdom
Matsuura
laserlines

Germany
EOS
drucker fachmann.de
solidpro

Austria
TECH SOFT

Sweden
PLM

Netherlands
landré

Poland
CentrumDruku

France
KREOS

Czech Republic
3Dees

Spain & Portugal
3D MAQUINSER

Korea
PDS

Canada
cadmicro

China
YUNS 云尚
EOS

USA
EOS
CIMQUEST
MasterGraphics
+ImageNet Consulting
AdvancedTek
COMPUTER AIDED TECHNOLOGY

India
SRT

Australia
Global3D

Singapore
EOS

South Africa
RAPID 3D

With our Strategic Partners we enable high-quality AM production workflows & set-up production lines of tomorrow.

EOS SIEMENS stratasys

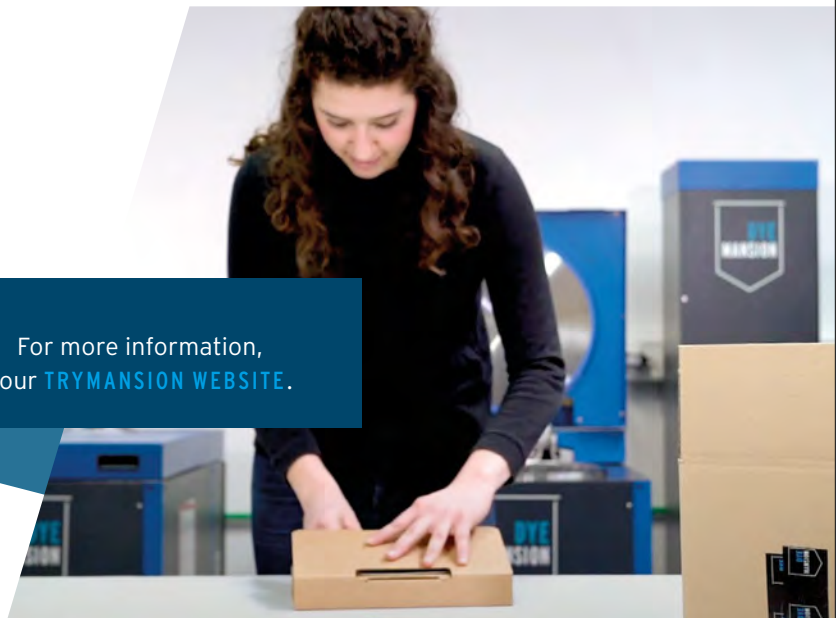
BECOME OUR PARTNER

Alliances are the basis to transform the manufacturing industry together!
Join the largest industrial post-processing platform for Additive Manufacturing worldwide and become our partner.

TRYMANSION

Start with a free benchmark

Not familiar with DyeMansion technology yet? Try our finishing options and colors on your on parts and participate in TryMansion. We are offering live benchmarks in our facilities as well as the processing of your samples through our On-Demand Finishing. Together with your finished parts, you will get a benchmark detailed report.



For more information, visit our TRYMANSION WEBSITE.

SPEAK WITH US

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DyeMansion DyeMansion WeAreDyeMansion WeAreDyeMansion WeAreDyeMansion

For more information, visit our WEBSITE.

Status 11/2021. Technical data subject to change without notice. Please request latest technical data from team DyeMansion.
Photos: Götti, Proglove, Pohlig, Under Armour, Freshfiber, BMW Group, Boltenstern, Gottinger, HKK Bionics

DYE MANSION

HOME OF A
COLORFUL
FUTURE.