

Production Phase	Product Development		Manufacturing or Production Support		Part Production	
Application	Concept models, visually distinct, mimic textures	Transparent prototypes, low-volume clear parts, investment casting	Functional prototypes	Manufacturing aids, EOAT, fixtures	End-use parts in mid-to-high volumes, unique materials like FST, mold-like surface finish	High-volume end-use parts
3D Printing Technology	PolyJet	SL	FDM	FDM	P3 DLP	SAF

